



Dart Aerospace Ltd.
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Canada

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D3953-1

Job Sheet 182979



Part No: D3953-1

Job Qty: 2 ea

Part Name: Gas Spring Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		DC 18/09/09
100	Waterjet	2 pcs	9/14/18	9/14/18	0.00	0.08	Waterjet1		DC 18/09/09
110	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-3		DC 18/09/09
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC8-3		38
130	Small Fab	2 pcs	9/14/18	9/14/18	0.00	0.09	Small Fab-5		9-88 DAS
140	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC5		38
150	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		9-88
160	QC21-SA	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 22 2018

Part Op 100 - 1-Cut as per Dwg D3953 Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - 1- CHAMFER HOLE AS PER DWG 2- DEBURR IF NECESSARY

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.0534 sf (.0267 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	12	0

Part Specifications

Specifications could not be found.

Plex 9/7/18 8:14 AM Dart.Gagnon.Michelle



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Container No: S108634



Part: D3953-1

Job No: 182979

Serial No/Batch: S108634

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/09/18

